

Garant

Indexable insert for turning ZCMX 050204, for "4 in 1" turning and boring tools, Grade: HBZ120

**Order data**

Order number	268420 HBZ120
GTIN	4062406273668
Item class	21K

Technical description

Number of changes/inserts	2
Corner radius	0.4 mm
ISO code indexable insert	ZCMX 050204
Grade	HBZ120
Cutting conditions	continuous
Cutting speed v_c main application	90 - 200 m/min
Tool material	Carbide
Main application	M
Cutting depth a_p	0.4 - 2 mm
Coating	PVD
Feed rate f when drilling	0.03 - 0.12 mm

Feed rate f when turning	0.1 - 0.3 mm
suitable for tool dia. D_c	10 mm
Type of product	Indexable insert for turning